



Westpac Fast Sets



Westpac proudly presents the most complete line of chemically hardening setting type drywall patching and finishing compounds available.

MADE IN THE USA

Fast Set

- FS 20 — 20 minute
- FS 40 — 40 minute
- FS 90 — 90 minute

The industry standard for many years, Fast Set mixes easily and produces a smooth, sandable surface.

Fast Set Lite

- FS 5 LITE— 5 minute
- FS 20 LITE— 20 minute
- FS 40 LITE— 40 minute
- FS 90 LITE— 90 minute

A lighter weight Fast Set, affording the same volume of the 25 lb. bag in an 18 lb. package. Fast Set Lite offers improved mixing and sanding without compromising the integrity of the finished product.



All Fast Sets are GREENGUARD Gold certified. This standard is designed to define low emitting materials suitable for schools and healthcare facilities.

Fast Sets Notes

1. Setting Times

As with all chemically hardening products, "set" time is approximate

PRODUCT	APPROXIMATE WORKING TIME	APPROXIMATE SET TIME
FS5	5-7 min.	7-9 min.
FS20	20-25 min.	25-30 min.
FS40	40-48 min.	50-60 min.
FS90	85-100 min.	100-125 min.

Factors that can affect set times:

Thickness - Viscosity (thickness) of material
Temperature (air and/or water)
Hardness of water
Humidity
Mixing time
Re-mixing or re-tempering
Dirty tools
Intermixing of materials
Dirty water

2. Job Conditions

Minimum temperature of 45° F to be maintained 24 hours prior to application and until "dry" and stable.

3. Products

All of the above products meet, or exceed, ASTM C-475.

Submittal Approvals

Job Name:

Contractor:

Date: